HYDROMAT MASTER PRODUCTION SHEETS

Open master production sheet (Q, CDEX, MFDB, then “0000 NEW PROD SHEETS 2018”), select master sheet.

Type in part number from schedule, planned pcs/hr, standard cycle time, wgt/bar, wgt per pc., component, and setup allowed hrs.

Part # (Col B) & planned pcs/hr (Col G), setup allowed hrs (Col H), & component (Col K) will be from schedule.

Open MFDB, search for part number’s folder. Slide the current part number’s “PROD SHEET” into “OLD MASTERS FROM 2018 CHANGE OVER” file which is also located in MFDB.

Open the layout from the same folder. Add standard cycle time from layout to the new master production sheet. Check to make sure cycle time/net pcs/hr matches the planned pcs/hr that you added to the master production sheet.

Open “BOM/IM” in Macola, then put part number into IM View/Bill of Resource, press enter and once part number is highlighted that you are looking for, you can press enter again. Add the component quantity per amount into the master production sheet under wgt/pc. Check this against the “ROUGH WGT EA” (column L) on the schedule.

Click on part number on schedule and make **BOLD**. Copy the part number, do Ctrl+F and paste the part number in the search box. Make the 2nd part number on the schedule **BOLD** too.

Right click on component (Col K) and copy part number. Select “Material Bar Weights Tab” on schedule and search for the component part number (can use ctrl+F) and find weight per bar (Col C) and put the weight on the master production sheet.

Click on blank order no. cell, go to File, then Save As, and save into MFDB, then the part numbers folder as the part number with PROD SHEET after it.

\*\*KEEP OLD MASTERS FROM 2018 CHANGEOVER FILE OPEN, 0000 NEW PROD SHEETS 2018 FOLDER OPEN, AND MFDB FOLDER OPEN.